

ISSUE: May 2021

Intelligent SiC Power Modules For E-Mobility And Aerospace Applications

<u>CISSOID</u> is expanding its platform of three-phase SiC MOSFET Intelligent Power Modules (IPMs) by introducing two liquid-cooled modules for E-mobility tailored for lower switching losses or for higher power (CXT-PLA3SA12340AA and CXT-PLA3SA12550AA). The company is also introducing a module based on a lightweight AlSiC flat baseplate that meets the demand for natural convection or forced-air cooling in aerospace and in dedicated industrial applications (CMT-PLA3SB12340AA) (see Fig. 1).

The IPMs, which integrate a three-phase SiC MOSFET module with a powerful gate driver, leverage a technology platform that can be rapidly adapted to new voltage, power and cooling requirements. They accelerate the design of SiC-based power converters enabling high efficiency and high power density.

The embedded gate driver solves multiple challenges related to fast-switching SiC transistors: negative drive and active Miller clamping (AMC) prevent parasitic turn-on; desaturation detection and soft-shutdown (SSD) react rapidly but safely to short-circuit events; undervoltage lockout (UVLO) functions on gate driver and dc bus voltages monitor the proper operation of the system (Fig. 2).

The CXT-PLA3SA12340AA and CXT-PLA3SA12550AA are liquid-cooled power modules based on a pin fin baseplate and are rated for 1200-V blocking voltages and maximum continuous currents of 340-A or 550-A, respectively. They have corresponding on-resistance values of 4.19 m Ω and 2.53 m Ω . The total switching energies are as low as 7.48 mJ (Eon) and 7.39 mJ (Eoff) at 600 V and 300 A.

The co-design of the power module and the gate driver enables optimizing the IPMs for lowest switching energies by carefully tuning dV/dt and controlling voltage overshoots inherent to fast switching. The reverse bias safe operating area (RBSOA) allows peak currents up to 600 A with dc bus voltages up to 880 V, making the power modules safe for 800-V battery applications.

The CMT-PLA3SB12340AA air-cooled module is designed for applications where liquid cooling is not an option, as with aerospace electromechanical actuators and power converters, for example. This module is rated for a blocking voltage of 1200 V and a maximum continuous current of 340 A with an on-resistance of 3.25 m Ω . Turn-on and turn-off switching energies are respectively 8.42 mJ and 7.05 mJ at 600 V and 300 A.

The air cooled power module is cooled through an AlSiC flat baseplate. The module is rated for a 175°C junction temperature and the gate driver for a 125°C ambient temperature.

"We initially developed this IPM platform to accelerate SiC-based motor drives development for E-Mobility and we are also very pleased to see demand from aerospace customers," said Dave Hutton, CEO at CISSOID. For more information, see the SIC Intelligent Power Modules <u>page</u>.



Fig. 1. The CXT-PLA3SA12340A (shown on left) is a three-phase 1200-V, 340-A SiC MOSFETbased intelligent power module which employs a pin-fin heatsink for liquid cooling. A 550-A rated version (the CXT-PLA3SA12550AA) is also offered. The CMT-PLA3SB12340AA (shown on the right) is an air-cooled version of the 1200-V, 340-A IPM.





Fig. 2. Internal block diagram of the CXT-PLA3SA12340A IPM. The integration of the gate driver together with the power module gives direct access to a fully validated and optimized solution in terms of switching speed and losses, robustness againt dI/dt and dV/dt and protection of the power stages (desat, UVLO, active Miller clamping, and soft shutdown turn-off).